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EXPERIMENTAL EQUIPMENT FOR MACHINE TOOL PLANTS

Each year, plants of the Ministry of Machine Tool Building receive a large number of different models of machine tools, machines, tools, instruments, and new-design grinding products from institutes and bureaus of the ministry. The better models are turned over for series production. In 1951, for example, of the products developed by the ENIMS (Experimental Scientific Research Institute of Metal-Cutting Machine Tools), the following were put into series production: 5 universal machine tools, 23 types of electrical equipment and apparatus, 39 hydraulic instruments and apparatus, and 31 power units and instruments; of those developed by VNII (All-Union Scientif c Research Tool Institute): 49 types of various cutting tools; by the BV (Eureau of Interchangeability): 2 measuring instruments for universal purposes; by NIIDREVMASh (Scientific Research Institute of Woodworking Machines): 15 woodworking machines; by NIILITMASh Scientific Research Institute of Foundry Machinery?7: 6 casting machines; and by VNIIASh (Scientific Research Institute of Abrasives and Grinding): 31 types of grinding products.

In 1952, a number of machine tools were put into series production. These include Model 1P365 turret lathe, 1P625 and 1P61 universal screw-cutting lathes, Model 5P84 spur and helical gear wrinding machine. Model 528 gear cutting

Although these machine tools have made it possible to achieve high productivity and machining accuracy, there are a number of instances where the results of scientific research, experimental, designing, and technological work have not been adopted by industry. This applies in particular to high-duty gearprocessing machines and tools, ceramic cutters, and high-speed grinding machines

To improve this situation, it has been suggested that institutes establish contact with plants at the outset of any scientific research project. The subject, scope, and date of its adoption can then be work at more effectively.

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